Technical Information Bulletin

Subject: SF Return Motor Ass'y Modification **BULLETIN NO.: 144**

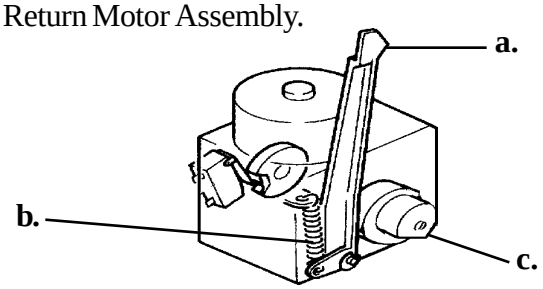
[ ] Factory Modification [X] Field Modification [ ] Safety Information [ ] Technical Information [ ] General Information [ ] Adv. Tech Information	**Applies to:** **SF3000**	**Modification Schedule:** [ ] TBS [ ] Next Call [ ] Next PM [X] As Necessary	**Factory Installed**_____ **Field Installed**____X_____ **Fitting Time** _____

Summary:

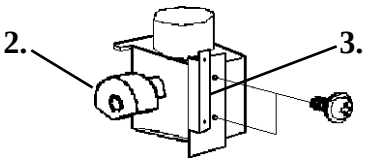
To connect existing SF3000 to a GR unit with the new Stripper unit, part number 019-91712-000, (See TIB 141), a small modification is required on the SF Return Motor Assembly.

Procedure:

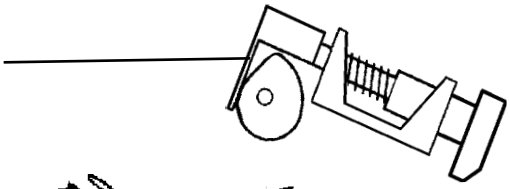
1. Remove the (a) Sheet Return Bar, (b) Return Spring, and (c) Return Cam.



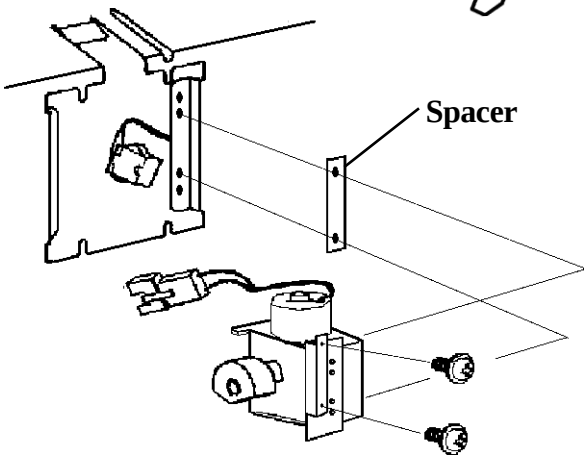
2. Install the new Return Cam Assembly.
3. Using the existing collar screws, secure the SF Return Motor Bracket to the Motor Assembly body.



4. When installing the new type SF Return Motor Assembly, grease the actuator plate of the Stripper Unit.



5. Join the connectors and install the SF Return Motor Assembly, using the new Spacer.



New Part Numbers:

017-91750-004	Mod Kit; Return Motor

Production Cut-in:	**Model:**	**Serial Number:**
	SF3000	16401552